

SPUT

Dart Aerospace Ltd.

Date: Thursday, 16/08/2007 10:22:52 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR004 Dart Helicopters Services
Job Number : 33991 *B*
Estimate Number : 10897
P.C. Number : *N/A*
This Issue : 16/08/2007 S.O. No. : *N/A*
Prsht Rev. : NC
First Issue : *N/A* Type : MACHINED PARTS
Previous Run : 31831
Written By : *U*
Checked & Approved By : *U*
Comment : Est Rev: F Re-format 05-11-22 JLM

Drawing Name : BUSHING

Part Number : D2618
Drawing Number : D2618 REV B1
Project Number : N/A
Drawing Revision : B1
Material : N/A
Due Date : 31/08/2007

Qty: *160* Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELIRNR0500 *0750 2* Delrin Round Bar .50" *750*



Comment: Qty.: 0.2709 f(s)/Unit Total: 54.1800 f(s)

Delrin Round Bar .50" black

(MDELIRNR0500)

Batch: *11/15000 M105060 DIP 07/08/23*

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA195 & Dwg D2618.

2-Deburr

DIP 07/08/23

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*DIP 07/08/24**49*

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

*DF 07/08/30**49*

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *5539**AC 7/8/31 (45)*

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Drawing Name: BUSHING

Job Number: 33991

Part Number: D2618

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(45)

Comment: FINAL INSPECTION/W/O RELEASE

12/08/31

Job Completion

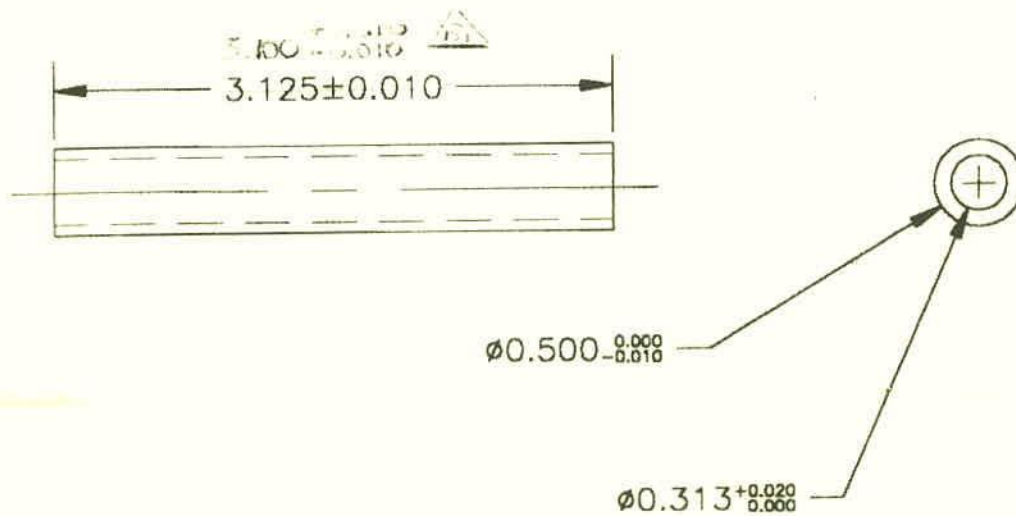


12/08/31



DESIGN <i>BW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
81	<i>4#</i> 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

